

MIRKA

Automotive Refinishing

NORTH AMERICAN PRODUCT CATALOG



Safety Warnings:

WARNING



These symbols are found on all Mirka SOPs, as well as the product packaging for Mirka abrasives. Specific requirements for personal protective equipment (PPE) are presented in many different OSHA standards, published in 29 CFR.

- Wear appropriate eye and face protection and ensure that the selected form of protection is appropriate to the work being performed and properly fits each worker exposed to the hazard.
- Use gloves specifically designed for the hazards and tasks found in the workplace. The nature of the hazard and the operation involved will affect the selection of gloves.
- If engineering and work practice controls do not lower employee exposure to workplace noise to acceptable levels, employees must wear appropriate hearing protection.
- Selecting the right respirator requires an assessment of all the workplace operations, processes or environments that may create a respiratory hazard.
- Read and follow all instructions contained in Technical Data Sheets and User Manuals.

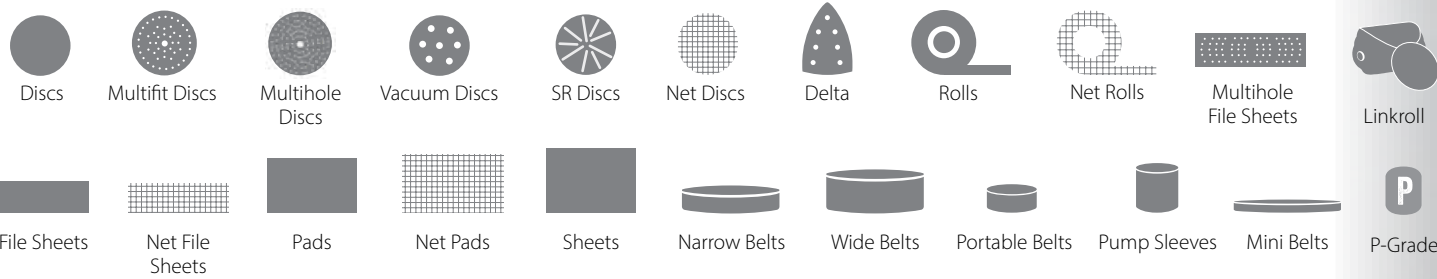
The User is responsible for determining whether the Mirka product is fit for a particular purpose and suitable for the User's application.

The User is also responsible for complying with any applicable safety and health-related regulations and for taking safety and health-related precautions when using Mirka products. This includes, but is not limited to: wearing safety glasses, face masks, gloves, and protective clothing, if necessary, following instructions and warning labels, and operating Mirka products safely including at safe operating speeds.

By User's purchase or use of Mirka products, User acknowledges, represents, and warrants that User will: (a) comply with the foregoing, (b) assume all risks in connection with the use of Mirka products, and (c) read and understand the Mirka Warranty Policy.

Symbols:

Types of Abrasives:



Product Number Reference Guide:

Product numbers are by series, configuration and grit. The last digits of the product number are the GRIT (XXX).

EX. 9A-203-XXX = 9A-203-800 represents Abranet®, 3" disc, P800

23-5MF-XXX = 23-5MF-320 represents Gold, 5" Multifit vacuum disc, P320

FM-611-XXX = FM-611-2500 represents Microstar®, 6" vacuum disc, P2500

For part numbers without dashes - the last two digits XX are the GRITS EX. Autonet®, AE241050XX

80 = P80, 12 = P120, 15 = P150, 18 = P180, 25 = P240, 32 = P320, 41 = P400, 51 = P500, 61 = P600, 81 = P800



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Mirka Abrasives

A world leader in surface finishing, Mirka manufactures a complete range of technically superior abrasives

Mirka offers abrasives in all shapes and sizes, tailored for every sanding application, including the original net abrasives for dust-free sanding. Designed for professionals, our premium abrasives deliver superior performance, helping you to sand more efficiently and to achieve a flawless finish every time.

ABRASIVES

Abralon® 8A Series

Foam Abrasive



Technical Specifications

Grain	Silicon carbide
Bonding	Special Resin
Backing	Knitted fabric on foam
Coating	Special Abralon® method
Color	Gray
Attachment	Grip
Foam Density	33 kg/m²
Foam Thickness	6.5 mm

Abralon® J3 8M Series

Foam Abrasive



Technical Specifications

Grain	Silicon carbide
Bonding	Special Resin
Backing	Knitted fabric on foam
Coating	Special Abralon® method
Color	Gray
Attachment	Grip
Foam Density	62 kg/m²
Foam Thickness	3 mm

FEATURES AND BENEFITS:

- Combines benefits of abrasive cloth and non-woven products
- Constructed of fabric face, foam center and a grip backing
- Abrasive grains are bonded evenly to the fabric face
- Can be used for dry or wet sanding
- Open cell design holds large amounts of water or solvent for lubrication and cooling

Abralon® Foam Abrasive

	Part Number:	Size:	Description:	180	220	240	360	400	500	600	800	1000	2000	3000	4000	AP
●	8A-203-XXX	3"	Grip	●			●		●			●	●	●	●	●
●	8A-240-XXX	6"	Grip	●			●		●			●	●	●	●	
●	8A-241-XXX	6"	Grip	●			●		●			●	●	●	●	●
*	8A-241-XXXRP	6"	Grip	●			●		●			●	●		●	●

* XXXRP = Smaller packages designed for retail sales

Abralon® J3 Foam Abrasive

	Part Number:	Size:	Description:	180	220	240	360	400	500	600	800	1000	2000	3000	4000	AP
●	8M-203-XXX	3"	Grip									●	●	●	●	
●	8M-241-XXX	6"	Grip									●	●	●	●	

DID YOU KNOW?

Some common applications for Abralon® abrasives include:

- Pre-polishing clearcoats (1000-4000)
- Surface finishing of aluminum or stainless steel
- Finishing of solid surface counter tops
- Sanding of sealers and primers (180-500)
- Removing mold marks and flash from plastic parts
- Finishing glass surfaces



Abranet®

Net Abrasive

9A Series



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	Polyamide net
Coating	Closed
Color	Maroon
Attachment	Grip

FEATURES AND BENEFITS:

- Net abrasives are a key component for dust-free sanding
- Removal of dust particles eliminates loading and pilling problems
- Woven mesh backing works with hook and loop attachment
- Designed for dry sanding by machine or by hand
- Available in discs, sheets, and rolls



Abranet® Net Abrasive P

	Part Number:	Size:	Description:	80	100	120	150	180	220	240	320	400	500	600	800	1000	AP
●	9A-203-XXX	3"	Grip	●	●	●	●	●	●	●	●	●		●			●
●	9A-241-XXX	6"	Grip	●	●	●	●	●	●	●	●	●		●	●	●	●
* ●	9A-241-XXXRP	6"	Grip	●	●	●	●	●	●		●	●		●			●
●	9A-252-XXX	8"	Grip	●		●		●		●	●	●		●	●		
●	9A-570-XXX	2¾" x 10 yds.	Grip	●	●	●		●		●	●	●					

* XXXRP = Smaller packages designed for retail sales

Abranet® Ace

Net Abrasive

AC Series



Technical Specifications

Grain	Ceramic/Ceramic coated
Bonding	Resin over resin
Backing	Polyamide net
Coating	Closed
Color	Maroon
Attachment	Grip

FEATURES AND BENEFITS:

- Developed to achieve outstanding results on challenging surface conditioning and repair applications
- Well-designed for metal applications
- Removal of dust particles eliminates loading and pilling problems
- Improved woven mesh backing offers increased strength and edge wear
- Net abrasives are a key component for dust-free sanding

Abranet® Ace Net Abrasive P

	Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	400	500	600	800	1000
●	AC-203-XXX	3"	Grip			●				●	●		●	●	●	●	●	
●	AC-241-XXX	6"	Grip			●	●	●	●	●	●	●	●	●	●	●	●	●

Abranet® Ace HD Net Abrasive P

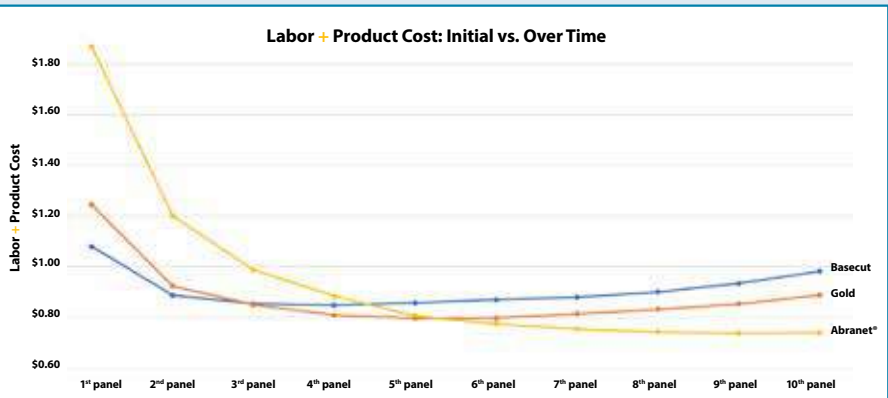
	Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	400	500	600	800	AP
●	AH-241-XXX	6"	Grip	●	●	●		●										
* ●	AH-241-XXXRP	6"	Grip	●	●	●		●										
●	AH-570-XXX	2¾" x 10 yds.	Grip	●	●	●												

* XXXRP = Smaller packages designed for retail sales

DID YOU KNOW?

Premium Abrasives, Lower Total Cost

A top-quality Mirka abrasive delivers a perfect finish faster—with fewer discs and less effort. While the initial price may be higher, the long lifespan and faster sanding speed actually reduce total costs. Invest in better abrasives and save time, materials, and money in the long run.



Autonet®

Net Abrasive

AE Series



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	Polyamide net
Coating	Closed
Color	Gray
Attachment	Grip

FEATURES AND BENEFITS:

- Excellent initial aggressivity
- Long life-span compared to paper-backed discs
- Eliminates clogging and pilling
- Developed specifically for the automotive repair industry
- Rolls have perforations every 2¾" making it simple to get the desired length
- Net abrasives are a key component for dust-free sanding

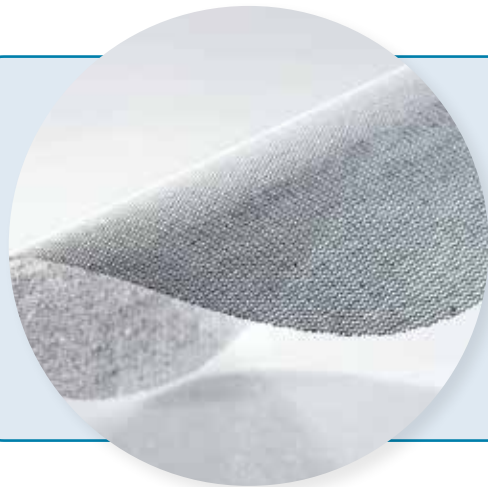


Autonet® Net Abrasive P

	Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	400	500	600	800	1000
●	AE-203-XXX	3"	Grip			●		●	●	●		●	●	●		●	●	
●	AE241050XX	6"	Grip			●		●	●	●		●	●	●	●	●	●	
* ●	AE-570-XXX	2¾" x 11 yds.	Grip, Perf Roll			●		●	●	●		●	●	●		●		

* Perforated every 2¾"

For Autonet® part numbers without dashes - the last two digits represent the grit:
80 = P80, 12 = P120, 15 = P150, 18 = P180, 25 = P240, 32 = P320, 41 = P400, 51 = P500, 61 = P600, 81 = P800



DID YOU KNOW?

Specially developed for the automotive refinishing industry, Autonet® is an innovative surface finishing solution offering speed, efficiency, and amazing dust extraction capabilities. The patented construction eliminates clogging and pilling and ensures a long lifespan. Other highlights include excellent initial aggressivity, reduced edge wear in finer grits, and a versatile range to suit automotive refinishing applications.

Basecut

Paper Abrasive

20 Series



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	P40-P80 D-paper, P100-P800 C-paper
Coating	Semi-open
Color	White
Attachment	Grip, PSA and Plain

FEATURES AND BENEFITS:

- Economical and efficient
- Dependable over a long lifespan
- Useful for a variety of applications
- High initial aggressive cut

Basecut Paper Abrasive P

	Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	360	400	500	600	800
■	20-101-XXX	9" x 11"	No-Hole, Plain	●	●	●	●	●	●	●	●		●		●			
●	20-341-XXX	6"	No-Hole, PSA with Liner	●														
●	20-342-XXX	6"	No-Hole, PSA, Linkroll			●	●	●	●	●	●		●		●	●		
■	20-364-XXX	2¾" x 16½"	No-Hole, PSA	●		●												
●	20-352-XXX	8"	No-Hole, PSA with Liner	●		●												
●	20-580-XXX	2¾" x 75'	No-Hole, PSA			●		●	●	●	●		●		●			
●	20-622-XXX	6"	No-Hole, Grip	●		●	●	●	●	●	●		●		●	●	●	●

Coarse Cut Paper Abrasive P

	Part Number:	Size:	Description:	36	40	60	80	100	120	150	180	220	240	280	320	400	500	600	800
●	40-622-XXX	6"	Grip	●	●	●	●												
●	40-341-XXX	6"	PSA	●	●	●	●		●										
●	40-624-XXX	6"	6-Hole, Grip	●	●	●	●												
●	40-631-XXX	8"	Grip	●	●	●	●	●											
●	40-352-XXX	8"	PSA	●	●	●	●	●	●	●									
●	40-632-XXX	8"	9-Hole, Grip		●		●				●								

Galaxy

FY Series

Film Abrasive



Technical Specifications	
Grain	Ceramic/Aluminum oxide
Bonding	Low VOC resin system
Backing	Polyester film
Coating	Semi-open
Color	Blueish
Attachment	Grip and PSA

FEATURES AND BENEFITS:

- Self-Sharpening grains continue cutting – from edge to edge
- New, sharp grains form as you sand
- Lasting sharpness means a long life and a fast cut
- Clog resistant coating repels dust to keep grains free to cut
- Scratch pattern of finer grits polishes out easily
- Higher grits can be used to polish with Polarshine® compounds



Galaxy Film Abrasive



Multifit universal hole pattern available in 3" and 6" discs.

Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	400	500	600	800	1000	1200	1500	2000
FY-608-XXX	3"	No-Hole, Grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
FY-622-XXX	6"	No-Hole, Grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
FY-3MF-XXX	3"	Multifit, Grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
FY-6MF-XXX	6"	Multifit, Grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
FY-6PF-XXX	6"	No-Hole, Linkroll, PSA			●	●	●	●	●	●	●	●	●	●	●	●	●			
FY-631-XXX	8"	No-Hole, Grip	●	●	●	●	●	●	●	●	●	●	●							
* FY-570-XXX	2¾" x 33½'	Multifit, Grip, Perf Roll	●	●	●	●	●	●	●	●	●	●	●							

* Perforated every 2¾"

NEW



916GVMF 6" Multifit Backup Pad



9956-MF 6" Multifit Protector Pad

DID YOU KNOW?

Optimized for superior dust extraction, the Mirka® Multifit Backup Pad is specifically designed for use with 6" Galaxy Multifit discs. It's ideal for use during primer sanding in collision repair.

The backing pad comes with a custom Multifit Pad Saver, which acts as a protective layer between the backing pad and the Galaxy disc, preventing wear and tear during continuous, aggressive sanding (also sold separately).

Gold

23 Series

Paper Abrasive



Technical Specifications	
Grain	Aluminum oxide
Bonding	Resin over resin
Backing	P80 - P150 D-weight latex paper, P180 - P800 C-weight latex paper
Coating	Semi-open
Color	Gold
Attachment	Grip, PSA, and Plain

FEATURES AND BENEFITS:

- Designed for both finishing and heavy stock removal
- Aluminum oxide grain delivers a fast, long lasting cut
- High strength resin bonding provides superior grain support
- Special stearate coating is used to maximize resistance to clogging and loading
- Semi-open coat produces an even, consistent scratch pattern

Gold Paper Abrasive



Multifit universal hole pattern available in 6" discs.

	Part Number:	Size:	Description:	36	40	60	80	100	120	150	180	220	240	280	320	400	500	600	800
	23-341-XXX	6"	No-Hole, PSA	●	●	●	●												●
*	23-341-XXXRP	6"	No-Hole, PSA	●	●		●		●		●	●			●	●			
	23-342-XXX	6"	No-Hole, PSA, Linkroll				●	●	●	●	●	●	●	●	●	●	●		
	23-352-XXX	8"	No-Hole, PSA	●	●		●	●	●	●	●	●			●	●			
*	23-352-XXXRP	8"	No-Hole, PSA	●	●		●												
	23-364-XXX	2¾" x 16½"	No-Hole, PSA	●	●	●	●		●										●
*	23-364-XXXRP	2¾" x 16½"	No-Hole, PSA	●	●		●	●	●										
	23-574-XXX	2¾" x 20 yds.	PSA, Autokut				●	●											
	23-584-XXX	2¾" x 40 yds.	PSA, Autokut						●	●	●	●	●	●	●	●	●		●
	23-6MF-XXX	6"	Multifit, Grip		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	23-608-XXX	3"	No-Hole, Grip				●		●	●	●	●	●	●	●	●	●	●	●
	23-622-XXX	6"	No-Hole, Grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	23-631-XXX	8"	No-Hole, Grip	●			●				●								
	23-632-XXX	8"	9-Hole, Grip								●				●				
	23-634-XXX	3"	6-Hole, Grip				●					●			●	●		●	●

* XXXRP = Smaller packages designed for retail sales

Gold Film



Multifit universal hole pattern available in 6" discs. 23-6NHF grits 800, 1200, 1500 are not P-grade

Part Number:	Size:	Description:	100	120	150	180	220	240	280	320	400	500	600	800	1000	1200	1500	2000
23-3NHF-XXX	3"	No-Hole													●	●	●	●
23-6MFF-XXX	6"	Multifit, Grip												●	●	●	●	●
23-6NHF-XXX	6"	No-Hole												●	●	●	●	●

Gold ProFlex 23 Series

Paper Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	P80–P180 C-paper, P220–P800 B-paper
Coating	Semi-open
Color	Gold
Attachment	Plain

FEATURES AND BENEFITS:

- Designed for hand sanding applications
- Aluminum oxide grain provides a good cut and an excellent scratch pattern
- Flexible, latex-impregnated backing provides superior conformity in profile sanding
- Anti-slip coating on the back side provides a solid grip and feel during sanding

Goldflex Soft 23 Series

Paper Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	A-latex paper with PE foam
Coating	Semi-open
Color	Gold
Attachment	Plain

FEATURES AND BENEFITS:

- Designed for hand sanding applications
- A-weight, latex impregnated paper backing with PE foam is highly flexible and ideal for profile sanding
- Produces a high quality finish
- Durable, aluminum oxide grain delivers a long lasting, smooth cut
- Bulk roll is perforated to allow easy sheet dispensing from box

Iridium™ 24 Series

Paper Abrasive



Technical Specifications

Grain	Ceramic / Aluminum oxide
Bonding	Low VOC resin system
Backing	Latex C-paper
Coating	Semi-open
Color	Gray
Attachment	Grip and PSA

FEATURES AND BENEFITS:

- Fast sanding and consistent scratch pattern saves you time and money
- Consistent quality and non-stick coating repels dust and provides a long disc life
- Effective multihole pattern delivers outstanding performance without clogging
- Premium paper backing offers remarkable flexibility and grain adhesion

Iridium™ SR 24 Series

Film Abrasive



Technical Specifications

Grain	Silicon Carbide
Bonding	Slurry
Backing	Film, 3 mil
Coating	Closed
Color	Green, Gray, Purple
Attachment	PSA

FEATURES AND BENEFITS:

- Premium finishing product
- Excellent quality consistency
- Fast cut and long life
- Easy and fast to polish out
- Efficient silicon carbide grains
- Stable and robust backing

Gold Proflex Paper Abrasive P

	Part Number:	Size:	Description:	80	100	120	150	180	220	240	280	320	400	500	600	800	1000	1200
	23-104-XXX	9" x 11"	Plain	●	●	●	●	●	●	●		●	●	●	●	●		
*	23-104-XXXRP	9" x 11"	Plain	●	●	●	●	●	●	●		●	●	●				

* XXXRP = Smaller packages designed for retail sales

Goldflex Soft Paper Abrasive P

	Part Number:	Size:	Description:	80	100	120	150	180	220	240	280	320	400	500	600	800	1000	1200	1500
	23-145-XXX	4½" x 5"	Plain					●	●	●		●	●	●	●	●	●		

Gold Soft 23 Series

Paper Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	C-paper with PE-foam
Coating	Semi-open
Color	Gold
Attachment	Grip

Gold Soft Paper Abrasive P

	Part Number:	Size:	Description:	80	100	120	150	180	220	240	280	320	400	500	600	800	1000	1200	1500
	23-645-XXX	6"	15-Hole, Grip									●		●		●			

Iridium™ Paper Abrasive

	Part Number:	Size:	Description:	40	60	80	100	120	150	180	220	240	320	400	500	600	800	1000
	24-3MH-XXX	3"	Multi-Hole, Grip				●		●	●	●	●	●	●	●	●		
	24-342-XXX	6"	PSA			●		●	●	●	●	●	●	●		●	●	●
	24-38P-XXX	2¾" x 16"	Perf, Grip*		●	●		●	●	●		●	●	●				
*	24-570-XXX	2¾" x 33½	20-Hole, Grip, Perf Roll			●		●	●	●	●	●	●	●		●		
	24-574-XXX	2¾" x 20	PSA, Roll			●												
	24-584-XXX	2¾" x 40	PSA, Roll					●	●	●	●	●	●	●				
	24-6MH-XXX	6"	Multi-Hole, Grip	●	●	●		●	●	●	●	●	●	●	●	●	●	●
	24-6NH-XXX	6"	No-Hole, Grip	●	●	●		●	●	●	●	●	●	●	●	●	●	●

* Perforated every 2¾"



Iridium™ SR Film Abrasive

	Part Number:	Size:	Description:	3μ	5μ	7μ
	24-220-XXX	.87"	PSA	●	●	●
	24-301-XXX	1¼"	PSA rosette	●	●	●
	24-309-XXX	1¼"	PSA		●	●
	24-340-XXX	1¼"	PSA	●	●	●
NEW	24-689-XX	1¼"	Grip rosette		●	●

NEW

Iridium™ Soft

Film + Foam Abrasive

24 Series



Technical Specifications

Grain	Aluminum oxide
Bonding	Low VOC resin system
Backing	Polyurethane on foam
Foam thickness	5 mm
Foam density	30 kg/m3
Coating	Semi-Open
Color	Gray
Attachment	Grip

FEATURES AND BENEFITS:

- Flexible abrasive conforms to curves and contours
- Foam creates even pressure for consistent scratch patterns
- Uniform sanding results can reduce sanding steps
- Durable abrasive stays effective, reducing costs
- Universal Multifit™ hole patterns are compatible with any backing pad
- Suitable for both random orbital tools and hand sanding

Iridium™ Soft Film + Foam Abrasive

	Part Number	Size	Description	400	500	600	800	1000	1200	1500	2000
●	24-3MF-XXX	3"	Multifit, Grip	●	●	●	●	●	●	●	●
●	24-6MF-XXX	6"	Multifit, Grip	●	●	●	●	●	●	●	●

Iridium™ Soft Process

View step-by-step procedures for collision repair including paint removal, primer prep, blending, filler, finishing and post-paint. Pair a favorite Mirka abrasive: OSP, Iridium, Galaxy, or Iridium SR with the new Iridium Soft to discover optimal processes.



OSP (Optimized Surface Preparation) System + Iridium SR



Standard Repair Process with Iridium + Iridium Soft



Standard Repair Process with Galaxy + Iridium Soft



Post-Paint/Denibbing Process with Iridium SR + Iridium Soft

DID YOU KNOW?

Why is Iridium™ Soft the new benchmark for premium dry sanding?

Iridium Soft is a next-generation flexible foam abrasive engineered for faster, cleaner results in collision repair. Its ultra-consistent scratch pattern can reduce the number of sanding steps—saving time while delivering a flawless finish. The advanced foam construction ensures even pressure distribution, minimizing the risk of burn-through on thin coatings and primers. Get more control, less rework, and a better surface—every time.



Mirlon®

18 Series

Non-Woven Abrasive



Technical Specifications

Grain	Aluminum oxide (VF), Silicon carbide (UF)
Bonding	Resin
Backing	Non-Woven
Coating	Three dimensional
Color	Maroon (VF), Gray (UF)

FEATURES AND BENEFITS:

- Three-dimensional structure made with cut fiber strands coated with resin and abrasive
- Consistent coating of aluminum oxide (VF) and silicon carbide (UF) abrasive grains provide more uniform scratch pattern
- Very flexible, ideal for use on contoured surfaces

Mirlon® Non-Woven Abrasive

	Part Number:	Size:	Coating:	Color:	360	800	1500	2500
●	18-241-447	6"	VF	Maroon	●			
●	18-241-448	6"	UF	Gray			●	
■	18-111-447	6" x 9"	VF	Maroon	●			
*	18-111-447RP	6" x 9"	VF	Maroon	●			
■	18-111-448	6" x 9"	UF	Gray			●	
*	18-111-448RP	6" x 9"	UF	Gray			●	
🌀	18-573-447	4½" x 11 yds.	VF	Maroon	●			
🌀	18-573-448	4½" x 11 yds.	UF	Gray			●	

Mirlon Total® Non-Woven Abrasive

	Part Number:	Size:	Coating:	Color:	360	800	1500	2500
■	18-118-446	4½" x 9"	XF	Black		●		
■	18-118-447	4½" x 9"	VF	Red	●			
*	18-118-447RP	4½" x 9"	VF	Red	●			
■	18-118-448	4½" x 9"	UF	Gray			●	
*	18-118-448RP	4½" x 9"	UF	Gray			●	
■	18-118-449	4½" x 9"	SF/MF	Gold				●
*	18-118-449RP	4½" x 9"	SF/MF	Gold				●
*	18-118-APRP	4½" x 9"	VF/Red, UF/Gray, SF/Gold, 3 sheets, 1 ea		●		●	●
●	18-241-XXX	6"	VF (360) Red, XF (800) Black		●	●		
🌀	18-573-373	4½" x 11 yds.	VF	Red	●			
🌀	18-573-943	4½" x 11 yds.	UF	Gray			●	

Microstar®

FM Series

Film Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Low VOC resin system
Backing	Polyester film
Coating	Semi-open
Color	White
Attachment	Grip

FEATURES AND BENEFITS:

- Ideal for removal of runs, dust nibs and excess orange peel from topcoat finishes before repainting or buffing
- Resists loading for longer disc life
- Ideal for sanding fresh or soft clearcoat
- Leaves an even scratch pattern, which buffs out quickly on all types of automotive paints
- Film-backed discs have full resin bonded aluminum oxide grain

Q.Silver®

2B + 2C Series

Paper Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	P80 - P150: D-paper P180 - P500: C-paper P600 - P1500: B-paper
Coating	Semi-open
Color	Blue
Attachment	Grip and PSA

FEATURES AND BENEFITS:

- Outstanding performance in automotive, hard wood, and composites
- Flexible, strong, latex paper backing
- High heat endurance
- Tight grain distribution provides a more consistent scratch pattern
- Extra hard grain material

Sanding Sponges

1355 Series

Foam Abrasive



Technical Specifications

Grain	Aluminum oxide
Bonding	Synthetic adhesive
Backing	Colored polyurethane foam
Density	24 kgm ⁻³
Tear Strength	125 Nm ⁻¹
Tensile Strength	87 kPa

FEATURES AND BENEFITS:

- Use for wood, paint, metal, fiberglass, coatings, and composites
- Fine grits for profiled and rounded surfaces
- Both dry and wet sanding
- Wash and reuse

WPF Pro

21 Series

Paper Abrasive



Technical Specifications

Grain	Silicon carbide P60–P3000
Bonding	Resin over resin
Backing	C-weight latex paper
Coating	Closed
Color	Black
Attachment	PSA and Plain

FEATURES AND BENEFITS:

- Waterproof paper offers full resin bonding on quality latex coated paper
- Ideal for nib sanding - to remove dirt and imperfections from paint surfaces
- Consistent and precise manufacturing process provides fine scratch pattern for improved finish

Microstar®

Film Abrasive

P

	Part Number:	Size:	Description:	220	240	320	400	500	600	800	1000	1200	1500	2000	2500
●	FM-608-XXX	3"	Grip							●	●	●	●	●	
●	FM-622-XXX	6"	Grip							●	●	●	●	●	●
●	FM-611-XXX	6"	15-Hole, Grip							●	●	●	●	●	●

Q.Silver®

Paper Abrasive

P

2C-611 Series grits are not P-grade

	Part Number:	Size:	Description:	80	100	120	150	180	220	240	320	400	500	600	800	1000	1200	1500
●	2B-342-XXX	6"	Linkroll, PSA	●		●	●	●	●		●	●						
●	2B-622-XXX	6"	Grip	●		●	●	●	●	●	●	●	●					
●	2B-611-XXX	6"	15-Hole, Grip	●	●	●	●	●	●	●	●	●	●					
●	2C-611-XXX	6"	15-Hole, Grip												●	●	●	●
●	2C-622-XXX	6"	Grip												●	●	●	●

	Part Number:	Packaging:	Size:	Color:	Description:	60	80	100	120	150	180	220	240	280	320	400	600
■	1355-XXX	20/Box	4.5" x 5.5" x .1875"	White	1-sided	●		●		●	●	●			●	●	

WPF Pro

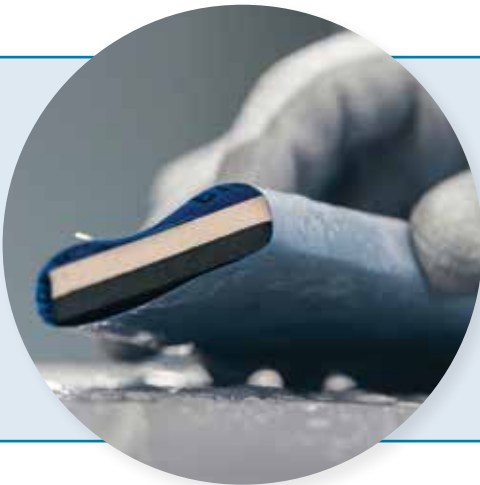
Paper Abrasive

P

	Part Number:	Size:	Attach:	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
■	21-101-PXXX	9" x 11"	Plain	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●
■	21-140-PXXX	5½" x 9"	Plain																●	●	●	●	●	●

DID YOU KNOW?

For an especially smooth sanding pattern, use the highly flexible WPF Pro with a sanding block to apply even pressure and keep the abrasive flush to the surface. We recommend the Mirka 121-002 Dual-Density Hand Sanding Block. Soft on one side and firm on the other, they can be used wet or dry and can be easily cut to customize their size and shape.



Mirka Sanding Systems

Your optimal process workflow

Golden Finish and OSP are streamlined, step-by-step procedures designed by Mirka to simplify repairs. Our advanced abrasives and compounds work seamlessly together, enhancing sanding efficiency at every stage. With easy training and improved productivity, you can count on consistent, high-quality outcomes every time.

SANDING SYSTEMS



Golden Finish Sanding System

The Mirka Golden Finish kit is a quick and easy solution for perfecting paint finishes. It features number and color coded products for an efficient polishing process, suitable for both light and dark surfaces.

FEATURES AND BENEFITS:

- Complete Post-Paint Finishing System
- Improved consistency and less re-work
- Less time required for the repair area
- Systematic approach with numeric codes
- Two step sanding system / Two step polishing system
- Standardized post-paint / polishing process
- Ideal for both small and large repairs
- Grip attachment

Part Number:	Description:	Process Steps:
● OS-241-GF1	6" Grip (Film)	Step 1: Sanding/Leveling surfaces
● OS-241-GF2	6" Grip (Foam)	Step 2: Sanding/Conditioning scratches
PC20-1L MPADLWY-6	Polarshine® 20 6" Lambswool Pad	Step 1: Polishing
FC5-1L MPADBF-6W	Polarshine® VF5 6" Black Foam Pad	Step 2: Polishing
M-9915G	Microfiber Cloth	Finish/Clean surface

STEP 1



OS-241-GF1
Golden Finish Step 1
6" Grip Film



PC20-1L
Polarshine® 20
6" Lambswool Pad



MPADLWY-6
6" Lambswool Pad

STEP 2



OS-241-GF2
Golden Finish Step 2
6" Grip Foam



FC5-1L
Polarshine® VF5
6" Black Foam Pad



MPADBF-6W
6" Black Foam Pad



M-9915G
Microfiber Cloth

TECH TIP The Golden Finish Process - your best friend when it comes to small and medium size post-paint refinishing, removing nibs, drips and orange peel from the car's surface.



Watch the complete process on our YouTube channel



Optimized Surface Preparation System (OSP)

Mirka's groundbreaking 'Optimized Surface Preparation' system maximizes performance at every stage of the vehicle repair process. Gathering the best ideas from Mirka's years of experience, we streamlined and perfected the entire process to bring you the optimal system. Surface preparation has never been so simple, fast, and cost effective, with a premium quality result that is repeatable, time and time again!

FEATURES AND BENEFITS:

- Complete system for auto body repair applications
- Easy for all operators to use
- Combines three industry SOPs in one process
- Improved consistency and less re-work
- Simple to standardize process across all facilities
- Less time required for the repair
- Improved shop environment
- Less technician exposure to dust
- Reduced labor cost of clean-up and maintenance
- Rolls are perforated every 2¾"



Technical Specifications

Grain	Blended
Bonding	Resin
Backing	Polyamide net
Coating	Closed
Color	Brown, Gray, Yellow
Attachment	Grip

	Part Number:	Description:	Process Steps:
OSP 1	● OS-203-001	3" Grip	Paint removal, body filler sanding
	● OS-241-001	6" Grip	
	■ OS-150-001	2¾" x 7¾", Grip	
	* 🌀 OS-570-001	2¾" x 11 yds. Grip, Perf Roll	
OSP 2	● OS-203-002	3" Grip	Body filler/glaze sanding
	● OS-241-002	6" Grip	
	■ OS-150-002	2¾" x 7¾", Grip	
	* 🌀 OS-570-002	2¾" x 11 yds. Grip, Perf Roll	
OSP 3	● OS-203-003	3" Grip	Primer prep
	● OS-241-003	6" Grip	
	■ OS-150-003	2¾" x 7¾", Grip	
	* 🌀 OS-570-003	2¾" x 11 yds. Grip, Perf Roll	
OSP 4	■ OS-127-004	4½" x 5", Plain	Primer finishing
	● OS-241-004	6" Grip	
	● OS-734-004	3" 6-Hole, Grip	
	● OS-711-004	6" 15-Hole, Grip	

* Perforated every 2¾"



9193500111 (Black)



9193600111 (White)

|| Use OSP with Mirka® Dry Guide Coat to Ensure the Perfect Finish!

Dry Guide Coat is a great tool to guide the operator through the sanding process and to achieve a perfect result.

With its excellent covering properties, the powder makes all imperfections and scratches visible. The unique applicator leaves an even powder coating, and its flexible edges make it easy to use even on contoured areas.

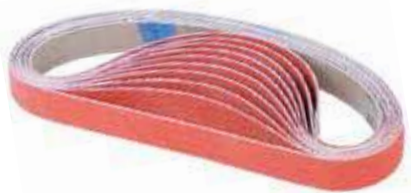
Cutting & Grinding Solutions

High-Performance accessories for metalworking

Designed for efficiency and durability, these tools help professionals work faster and more effectively. The line includes grinding and surface conditioning belts, discs, flap discs, and wheels, ideal for cutting metal sheets, profiles, pipes, or solid metal, as well as grinding surfaces, edges, and welding seams. Designed for efficiency and durability, these tools help professionals work faster and more effectively.

GRINDING

Mini Belts | 5G Series



Technical Specifications

Grain	Ceramic blend
Bonding	Resin over resin
Backing	Y Polyester
Coating	Semi-open
Color	Red

FEATURES AND BENEFITS:

- Improved ceramic blended self-sharpening grains
- Designed for high alloy steel and super alloys
- Subtle breakdown of ceramic grain produces much sharper edges which allows for lower temperature contact area and extended life
- Optimum stock removal

Surface Conditioning Belts | 66 Series



Technical Specifications

Grain	Aluminum oxide
Bonding	Resin over resin
Backing	Scrim, spun nylon fiber
Coating	Closed
Color	CG: Gold, MM: Maroon

FEATURES AND BENEFITS:

- Robust aluminum oxide grains
- Strong, durable nylon backing
- Optimum stock removal

Mini Belts (50, 80 & 120 grit are P)

	Part Number:	Description:	50	80	120	COARSE	MEDIUM
	5G401T0150	File Belt CER 0.5" x 18" P50 T-Joint, 5/Pkg	●				
	5G401T01XX	File Belt CER 0.5" x 18" T-Joint, 10/Pkg		●	●		
	66-1218-CG	Surface Conditioning Belt, Non-Woven 0.5" x 18" Coarse, 10/Pkg				●	
	66-1218-MM	Surface Conditioning Belt, Non-Woven 0.5" x 18" Medium, 10/Pkg					●
	5G403T0150	File Belt CER 0.375" x 13" P50 T-Joint, 5/Pkg	●				
	5G403T01XX	File Belt CER 0.375" x 13" T-Joint,10/Pkg		●	●		
	66-3813-CG	Surface Conditioning Belt, Non-Woven 0.375" x 13" Coarse, 10/Pkg				●	
	66-3813-MM	Surface Conditioning Belt, Non-Woven 0.375" x 13" Medium, 10/Pkg					●

GRINDING DISC HOLDERS



Part Number:	Size:	Description:	
8095060211	2", 0.25x0.75" shaft	Quick Disc Holder 2" , 5/Pkg	Use with Mirka® ANGOS
8095060210	2", 0.25x0.75" shaft	Quick Disc Holder 2" , 1/Pkg	Use with Mirka® ANGOS

FEATURES AND BENEFITS:

- Locking disc holder
- Allows quick change of mini discs



Part Number:	Size:	Description:	
8093260210	0.25x0.75" shaft	Quick Disc Holder 1-1.25"	Use with Mirka® ANGOS

FEATURES AND BENEFITS:

- Holds 1 - 1.25" Quick Discs



Part Number:	Size:	Description:	
7565060111	0.25" shaft	Quick Disc Holder for 2" cutting disc	Use with Mirka® ANGOS

FEATURES AND BENEFITS:

- Holder for 2" Mirka Pro Cutting Disc

GRINDING DISCS

Mirka PRO Cutting Wheels



Part Number:	Size:	Description:	
75820050010	2" x 0.04" x 0.4"	M1A60R-BF Inox	Use with Mirka® ANGOS
75820050016	2" x 0.06" x 0.4"	M1A46R-BF Inox	Use with Mirka® ANGOS

FEATURES AND BENEFITS:

- Cuts stainless steel without harming the material
- Cuts sheet metal, profiles, pipes, rods or solid material
- Choose 0.04" or 0.06" thickness

Abranet® Max Flap Discs

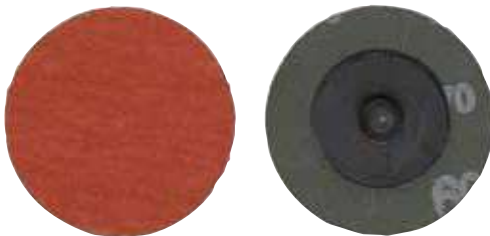


Part Number:	Size:	Description:	40	60	80	
88962001XX	2"	Quick Lock	●	●	●	Use with Mirka® ANGOS
88966001XX	4.5"	7/8" bore	●	●	●	

FEATURES AND BENEFITS:

- Effective removal of paint and corrosion, leaves a uniform surface finish
- Stock removal plus surface prep with one disc eliminates steps
- Reinforced net backing resists clogging and overheating

Ceramic Grinding Quick Discs



Part Number:	Size:	24	36	50	60	80	100	120	
80903850XX	1.5"		●			●		●	Use with Mirka® ANGOS
80905050XX	2"		●	●	●	●		●	Use with Mirka® ANGOS
66-301-0XX	3"	●	●	●	●	●			

FEATURES AND BENEFITS:

- Manufactured with a high quality grain and finer crystalline structure which helps produce an improved self-sharpening effect
- Improved ceramic grain performance with higher stock removal rates for metal applications
- Lower grinding temperature rates produce less friction and heat
- Excellent cost/performance ratios

Surface Prep Quick Discs



Part Number:	Size:	Grit:	
8093550111	2"	Coarse	Use with Mirka® ANGOS
8093550121	2"	Medium	Use with Mirka® ANGOS
67-300-CG	3"	Coarse	
67-300-MM	3"	Medium	

FEATURES AND BENEFITS:

- Stripping Discs are made from tough, synthetic fibers impregnated with abrasive grit that offer fast cutting action, without damaging metal surfaces
- Ideal for deburring metal and removing rust, paint or scale while providing a safer alternative to wire bristle tools
- The open design quickly cleans surfaces without damage and provides fast cutting action with virtually no heat build-up

Carbide Burr Set



Part Number:	Description:	
8AZ0000511	5-Burr set with case	Use with Mirka® ANGOS

FEATURES AND BENEFITS:

- Set including 5 different carbide burrs (C, B, D, A and F shapes)

GRINDING DISCS

Cutoff Wheels



Part Number:	Size:	Thickness:	Description:
MS-0110	3"		Royal
MS-0150	3"	1/16"	Royal
MS-0316	3"	3/16"	Premium

FEATURES AND BENEFITS:

- Fast cutting wheels for use when cutting autobody sheet metal, ferrous and non-ferrous metals, fiberglass, plastics and composite materials
- 3" diameter with 3/8" center hole
- Rated to 24,000 rpm

Trim-Kut®



Part Number:	Size:	24	36	60	80
63-300-0XX	3"	●	●	●	
63-500-0XX	5"	●	●		

FEATURES AND BENEFITS:

- Plastic backing resists breaking and cracking
- Can be trimmed to the 1" core
- Color coded for easy grit identification
- Used in grinders and high speed drills with quick change mandrels & adapters
- Suitable for use on metal, wood, fiberglass and composite materials

Resin Fiber Discs

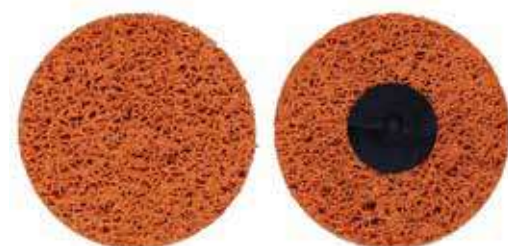


Part Number:	Size:	24	36	50	60
63-578-0XX	5"	●	●	●	
63-778-0XX	7"	●			

FEATURES AND BENEFITS:

- Ceramic Resin Fiber Discs contain 100% SG ceramic grain with a top coat that resists loading and aids in cooling
- Great for metal grinding applications that provides maximum productivity at reduced cost
- Long-life and maximum performance on stainless steel and other alloys

Mini Strip Away Discs



Part Number:	Size:	Description:
66-300-CS	3"	Orange
66-400-CS	4"	Orange

FEATURES AND BENEFITS:

- Open design for fast and cool cutting action
- Cleans welds and removes paint, rust, and coatings without profiling or gouging the metal beneath

Polarshine® Polishing + Finishing Compounds

Achieve impressive results with ease

Our professional polishing compounds bring surfaces to life. Designed to restore vibrant color and a flawless shine, they effectively remove orange peel, scratches, and other imperfections. These water-based, silicone-free compounds are safe, cost-effective, and compatible with all paint systems, even scratch-resistant clear coats.



Polarshine® E3

Part Number:	Size:
PE3-1L	1 Liter



FEATURES AND BENEFITS:

- Removes scratches from glass surfaces
- Use on standard window glass and hardened glass
- One-Step polishing process
- Silicone-Free

Polarshine® 8

Part Number:	Size:
PC8-1L	1 Liter



FEATURES AND BENEFITS:

- Designed for single-step polishing in AOEM/Tier1 applications
- Permanently removes deep swirl marks while producing a high gloss finish
- Keeps surface temperature low when polishing
- Suitable for use on all paint systems
- Silicone-free

Polarshine® 15

Part Number:	Size:
PC15-1L	1 Liter



FEATURES AND BENEFITS:

- A medium coarse polishing compound for removal of P1200 and finer sanding scratches
- For oxidized surfaces and water mark removal on refinish coatings
- Also suitable for removal and leveling of fine orange peel
- Silicone-free

Polarshine® 3

Part Number:	Size:
FC3-1L	1 Liter



FEATURES AND BENEFITS:

- Antistatic carnauba wax finishing compound
- Removes minor paint imperfections and fills fine scratches
- Durable, deep, rich shine
- Protects from UV rays, heat, rain, and contaminants
- Works on original paint and repainted surfaces

Polarshine® 10

Part Number:	Size:
PC10-025L	250 ml
PC10-1L	1 Liter
PC10-5L	5 Liters



FEATURES AND BENEFITS:

- The ultimate single-compound polishing system
- Medium-Coarse polishing compound buffs and polishes simply by changing pads
- Removes sanding scratches without fillers
- Suitable for all paint systems including scratch-resistant clear coats
- Water-based and silicone-free

Polarshine® 20

Part Number:	Size:
PC20-1L	1 Liter



FEATURES AND BENEFITS:

- Medium-Coarse polishing compound for scratch removal
- Optimized for fresh and soft clear coats
- Water-soluble
- Excellent cut and leaves a very high gloss surface
- Part of Golden Finish system

Polarshine® 5

Part Number:	Size:
FC5-1L	1 Liter



FEATURES AND BENEFITS:

- High gloss finish without swirl and fine sanding marks
- A medium-fine polish for cleaning and refreshing surfaces
- Suitable for hologram removal
- Silicone-free
- Part of Golden Finish System

Polarshine® 12

Part Number:	Size:
PC12-1L	1 Liter
PC12-5L	5 Liters
PCB12-1	Black, 1 Liter



FEATURES AND BENEFITS:

- One-Step polishing compound
- Water-Based and silicone-free
- Removes scratches from P2000 or finer
- Perfect balance of haze and hologram versus speed of cut

Polarshine® 35

Part Number:	Size:
PC35-025L	250 ml
PC35-1L	1 Liter
PC35-5L	5 Liters
PC35-17L	17 Liters



FEATURES AND BENEFITS:

- An aggressive polishing compound for removal of P800 and finer sanding scratches, or for heavily oxidized surfaces
- Can also be used for removal of fine orange peel
- Ideal for gelcoats, refinish coatings and composites
- Silicone-free



For a Flawless Spot Repair

MUS-AUTKIT – This professional spot repair kit is designed to achieve a flawless final finish in auto manufacturing and refinishing. Enjoy the convenience of cordless tools plus premium abrasives and polishing compounds—everything you need in a deluxe wide-mouth carry bag. Transform spot repair into a seamless process with this all-in-one kit!

STEP 1



Finishing Damper
(page 57)



Cordless Angled Sander
(page 38)

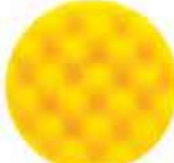


Iridium™ SR
Abrasives
(page 11)

STEP 2



Cordless Rotary Polisher
(page 38)



Yellow Waffle Polishing Pad
(page 27)



Polarshine® 12
(page 24)

ABRASIVE TRIAL KITS

Set your dust-free sanding system up for success with **trial kits** in a variety of proven Mirka abrasive brands. Choose from some of the most popular dust-free abrasives to try in different grits so you can discover what works best for your shop.

Iridium™ Dust-Free Trial Kit



Part Number:	Description:	80	180	320
MUSDF-IRKIT	Iridium™ 6" disc	●	●	●
	Iridium™ Perf-Roll 2.75" x 33.5'	●	●	●

Net Dust-Free Trial Kit



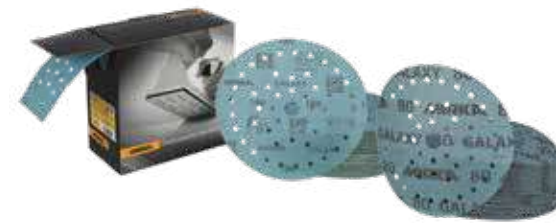
Part Number:	Description:	80	180	320
MUSDF-NETKIT	Abranet® ACE 6" disc	●	●	●
	Autonet® Perf-Roll 2.75" x 33.5'	●	●	●

OSP Dust-Free Trial Kit



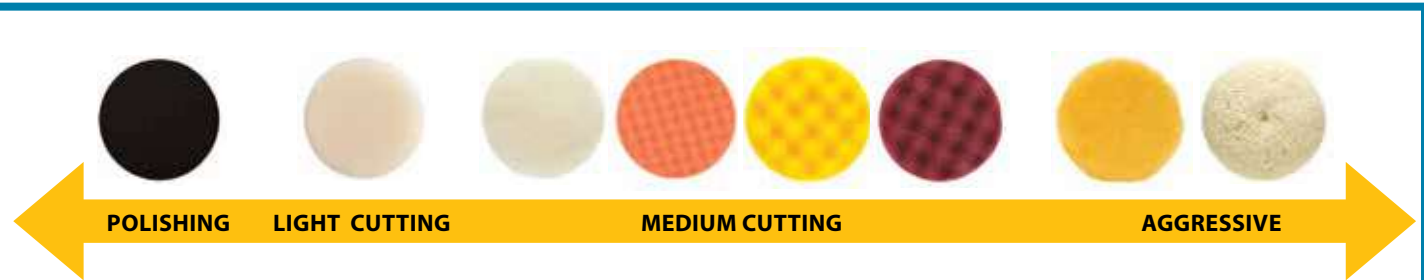
Part Number:	Description:	Step 1	Step 2	Step 3	Step 4
MUSDF-OSPKIT	OSP 6" disc	●	●	●	●
	OSP Perf-Roll 2.75" x 33.5'	●	●	●	

Galaxy Dust-Free Trial Kit



Part Number:	Description:	80	180	320
MUSDF-GXYKIT	Galaxy 6" disc	●	●	●
	Galaxy Perf-Roll 2.75" x 33.5'	●	●	●

POLISHING PADS



How do I choose the right nap on twisted wool pads?

As a general rule, the shorter the nap the more aggressive the pad will cut.

When do I choose foam over wool when polishing?

Twisted wool is used for aggressive polishing, while foam pads are not as aggressive.

Please refer to the chart above.

What speed should I run the polisher?

Running the polisher at 1500 RPM will prevent "burning" the finish.

POLISHING PADS



BLACK FOAM PAD

- For fine polishing and finessing of paint surfaces
- Produces a high gloss finish
- Suitable for use with most polishing systems
- Easy, grip fastening
- Washable

Part Number:	Description:
MPADBF-3.25	3¼" dia. x 7⁄8"
* MPADBF-3.25RP	3¼" dia. x 7⁄8", 2/Pkg
MPADBF-6F	6" x 1", Flat
MPADBF-6W	6" x 1", Waffle
MPADBF-8	8" dia. x 1¼"

* RP = Smaller packages designed for retail sales



FELT PAD

- Designed for glass polishing applications
- Felt pad construction has good balance and stability during polishing
- Designed to be used in combination with Polarshine E3

Part Number:	Description:
MPADFP-5	5" x 1¼", Felt Polishing Pad



LAMBS WOOL POLISHING PAD

- For medium coarse polishing
- Suitable for dry use
- Easy, grip fastening
- The best choice for a perfect finish
- Washable

Part Number:	Description:
MPADLW-3	3" x ¾"
* MPADLW-3RP	3" x ¾", 2/Pkg
MPADLW-6	6" x ¾"
MPADLW-7	7" x ¾"
MPADLW-7.5	7½" x ¾"

* RP = Smaller packages designed for retail sales



WHITE FOAM PAD

- Medium density pad, for less aggressive polishing
- Especially designed for medium coarse polishing
- Easy, grip attachment
- Suitable for most paintwork
- Washable

Part Number:	Description:
MPADWF-8	8" x 1¼"

POLISHING PADS



ORANGE FOAM PAD

- For aggressive cutting and polishing
- High density, fine textured
- Suitable for most polishing systems
- Easy, grip fastening
- Washable

Part Number:	Description:
MPADOF-3.25	3¼" dia. x 7⁄8" CCS
MPADOF-6W	6" dia. x 1" Waffle
MPADOF-8	8" dia. x 1¼" Dimple



YELLOW LAMBS WOOL POLISHING PAD

- Made of premium wool fibers
- For demanding use
- Use with Polarshine® 35, 15, 10 and 8
- Easy, grip fastening
- Suitable for polishing all kinds of paint works

Part Number:	Description:
MPADLWY-3	3" dia. x 1"
MPADLWY-5.25	5 ¼"dia. x ¾"
MPADLWY-6	6" dia. x 1"
MPADLWY-7	7" dia. x ¾"



BURGUNDY FOAM PAD

- Suitable for hard and medium hard coatings
- Fast cut with good gloss
- Provides stable polishing process
- Washable

Part Number:	Description:
MPADMF-3.25WB	3¼" dia. x1"



YELLOW FOAM PAD

- For aggressive cutting and polishing
- Waffle face keeps surface cool during polishing
- High density, fine textured
- Suitable for most polishing systems
- Easy grip fastening
- Washable

Part Number:	Description:
MPADYF-3.25W	3¼" x 1", Waffle
MPADYF-3.25WB	3¼" x 1", Waffle, 20/pk
MPADYF-6W	6" x 1", Waffle
MPADYF-8W	8" x 1¼", Waffle



YELLOW TWISTED ACRYLIC WOOL PAD

- For medium duty polishing
- Soft edges for easy polishing
- Easy grip fastening
- Washable
- The best choice for a perfect finish

Part Number:	Description:
MPADTWY-7.5	7½" x 1"
MPADTWY-7.5-1.5	7½" x 1½"

QUICK DISCONNECT PADS & ADAPTER



- Adapter fits rotary polishers with 5/8" thread
- Attach or remove pads in seconds
- Secure, perfectly balanced connection to polisher
- Large, double-sided pads

Part Number:	Description:
MPAD-QD	Quick Disconnect Pad Adapter
MPADBF-8QD	8" Quick Disconnect Waffle - Black
MPADWF-8QD	8" Quick Disconnect Waffle - White
MPADOF-8QD	8" Quick Disconnect Waffle - Orange
MPADTW-8QD	8" x 1" Quick Disconnect - Twisted wool

Power Tools

Discover Mirka's range of cutting-edge power tools for professional sanding and polishing



POWER TOOLS



NEW DEROS RS 600X **my Mirka** **Bluetooth**

Introducing the Mirka® DEROS RS 600X, a powerful rotary sander with less noise, vibration, and effort

The Mirka® DEROS RS 600X is made for heavy-duty, coarse sanding applications. Despite its robust attributes, this tool maintains a surprising level of smoothness during operation, offering a quiet and easily maneuverable solution for tackling rough materials.



MRS60011CAUS

- FEATURES AND BENEFITS:**
- Powerful + lightweight
 - Low noise + minimal vibration
 - Easy-to-use, ergonomic design
 - Multiple dust extraction points
 - LED indicator for RPM
 - Momentary switch

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	Noise	Vib m/s²
MRS60011CAUS	RS 600X	6"	0	700 - 2,500	Multi-Hole, Grip	4 lbs	750	68 dB	1.3
MRS6001100US	RS 600X (without case)								

MODES OF OPERATION

- The DEROS RS 600X offers a range of modes and functions to enhance user control. The multi-purpose LED light indicates the current mode.
- Ramp-Up Mode gradually increases speed to a selected setting as load is applied
 - Starting at a lower speed reduces the risk of damaging the workpiece
 - Normal Mode operates at a constant speed set by the user
 - Standby Mode is a low power state – will not operate until reactivated
 - Lock Mode: tool stays running - no need to hold the button



DIRECT ELECTRIC ORBITAL SANDERS

DEROS and DEROS feature a high-efficiency brushless motor, with plenty of power to get the job done quickly. Their closed construction prevents dust from entering the motor to make it low maintenance and ultra-reliable. Plus, they are vacuum-ready and their power cords are removable and interchangeable.

DEROS Direct Electric Random Orbital Sander

my Mirka Bluetooth

									
MID3502011US	MID62520CAUS	MID65020CAUS							
Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	Noise	Vib m/s²
MID3502011US	350XCV	3"	5 mm	4,000 - 10,000	Multi-Hole, Grip	1.8 lbs	250	67 dB	3.3
MID62520CAUS	625XCV	6"	2.5 mm	4,000 - 10,000	Multi-Hole, Grip	2.3 lbs	350	71 dB	2.4
MID65020CAUS	650XCV	6"	5 mm	4,000 - 10,000	Multi-Hole, Grip	2.3 lbs	350	71 dB	3.4
MID65020US	650XCV (without case)								

DEOS Direct Electric Orbital Sander

my Mirka Bluetooth

	
MID3430201US	MID3830201US

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	Noise	Vib m/s²
MID3430201US	343XCV	3" x 4"	3 mm	5,000 - 10,000	Multi-Hole, Grip	2.15 lbs	250	70 dB	3.3 m/s2
MID3830201US	383XCV	3" x 8"	3 mm	5,000 - 10,000	Multi-Hole, Grip	2.2 lbs	250	71 dB	2.6

All Mirka® Electric Power Tools Features:

- 1" I.D. hose threaded vacuum fitting
 - Brushless DC motor technology
 - Twice the power of pneumatic tools, yet lighter
 - Quick connect fitting for the dust extraction hose
- Digitally controlled with variable speeds
 - Pair with 'NET' abrasives for a dust-free experience
 - Bluetooth connectivity pairs with myMirka App
 - On/Off Switch on all models

DEROS EDGE PROTECTORS

The Edge Protector for Mirka® DEROS is a clever accessory that attaches to the tool to prolong the life of the backing pad. Simply clip on the DEROS to protect the edge of the backing pad when sanding corners and edges. Using the Edge Protector also stops the backing pad from damaging adjacent surfaces.



NEW

Cordless File Belt Sanders (FBS-B)

my Mirka Bluetooth

This high-performance, ergonomic cordless sander is designed for durability and ease of use. Without the restrictions of a cord, it allows users access to hard-to-reach areas. Ideal for cleaning welding seams, spot welds, removing paint, and performing vehicle body repairs. Available with two belt size options. Use with Mirka® Mini File Belts and Surface Conditioning Belts. Complete kit comes with two 5.0 Ah batteries and a charger compatible with the existing platform.



FEATURES AND BENEFITS:

- Operating light illuminates work surface
- Powerful, long-life, brushless electric motor
- Stepless trigger button adjusts through seven speeds



Part Number	Model Number	Belt Size	Weight	Speed	Noise	Voltage	Vib m/s²
MBB1002100US	FBS-B 10 US (with battery)	3/8" x 13"	1.5 lbs	2200-17000	80 dB	max 12 V	3.125 m/s²
MBB1302100US	FBS-B 13 US (with battery)	1/2" x 18"	1.6 lbs	2200-17000	80 dB	max 12 V	3.125 m/s²
MBB1000100	FBS-B 10 (without battery)						
MBB1300100	FBS-B 13 (without battery)						

RECOMMENDED ACCESSORIES

Mini Belts (50, 80 & 120 grit are P)							
	Part Number:	Description:	50	80	120	COARSE	MEDIUM
	5G401T0150	File Belt CER 0.5" x 18" P50 T-Joint, 5/Pkg	●				
	5G401T01XX	File Belt CER 0.5" x 18" T-Joint, 10/Pkg		●	●		
	66-1218-CG	Surface Conditioning Belt, Non-Woven 0.5" x 18" Coarse, 10/Pkg				●	
	66-1218-MM	Surface Conditioning Belt, Non-Woven 0.5" x 18" Medium, 10/Pkg					●
	5G403T0150	File Belt CER 0.375" x 13" P50 T-Joint, 5/Pkg	●				
	5G403T01XX	File Belt CER 0.375" x 13" T-Joint,10/Pkg		●	●		
	66-3813-CG	Surface Conditioning Belt, Non-Woven 0.375" x 13" Coarse, 10/Pkg				●	
	66-3813-MM	Surface Conditioning Belt, Non-Woven 0.375" x 13" Medium, 10/Pkg					●

Cordless Tools

Mirka cordless tools are light, ergonomic, and optimized for efficiency and portability, allowing freedom of movement without hoses or cables. Incredibly nimble, they are quiet, small, and low maintenance thanks to the brushless motor.

To minimize downtime, cordless tools come with two batteries and a charger. Sanders and polishers come with two 2.5 Ah, max 12V Li-ion batteries. The ANGOS grinder comes with two 5.0 Ah batteries.



CORLESSS SANDERS



AOS130-B



AROS150-B

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	Noise	Vib m/s²
AOS130-B	AOS-B 130	1¼"	3 mm	4,000 - 8,000	PSA + Grip	1.3 lbs	max 12 V	61 dB	2.5
AROS150-B	AROS-B 150	1¼"	5 mm	4,000 - 8,000	PSA + Grip	1.3 lbs	max 12 V	61 dB	1.9
AOS130-B-NV	AOS-B 130 (without battery)								
AROS150-B-NV	AROS-B 150 (without battery)								

CORLESSS POLISHERS & GRINDERS



ARP300-B



AROP312-B

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	Noise	Vib m/s²
ARP300-B	ARP-B 300	3"	0 mm	1,500 - 2,200	Grip	1.9 lbs	0.28	57 dB	1.8
AROP312-B	AROP-B 312	3"	12 mm	4,000 - 7,000	Grip	2 lbs	0.28	60 dB	4.3



ARG-B-200

Part Number	Model	Accessory Size	Weight	Speed	Noise	Voltage	Vib m/s²
ARG-B-200	ANGOS ARG-B 200 US	2"	1.96 lbs	20,000/min	66 dB	11.1 VDC	2.5 m/s²



BPA10825
Intelligent Battery
max 12V 2.5Ah



BPA10850
Intelligent Battery
max 12V 5.0Ah

DID YOU KNOW?

With Bluetooth and the myMirka® dashboard, you can easily monitor battery health status and available capacity. Mirka's Intelligent Li-ion batteries allow precise measurements based on a coulomb counter.

The BPA10825 battery has 3 cells and charging time is approximately 45 minutes. The BPA10850 battery has 6 cells and charging time is approximately 90 minutes.

Replacement batteries can be found on page 55.

PROS PNEUMATIC SANDERS

PROS Pneumatic Random Orbital Sander

Mirka PROS pneumatic random orbital sanders are constructed from high quality materials that deliver long term durability, ensuring you will enjoy outstanding performance from your sander long into the future. Optimized ergonomics make it comfortable for long operating periods and allow for two handed use. Choose from Central Vacuum (CV), Self-Generating Vacuum (SGV), and Non-Vacuum (NV) models.



CV: Central Vacuum



SGV: Self-Generating Vacuum



NV: Non-Vacuum

CV: Central Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MRP-650CV	650CV	6"	5 mm	12,000	Multi-Hole, Grip	2 lbs	0.28	17	75 dB	3.2
MRP-680CV	680CV	6"	8 mm	12,000	Multi-Hole, Grip	2 lbs	0.28	17	76 dB	3.4

SGV: Self-Generating Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MRP-650SGV	650DB	6"	5 mm	12,000	Multi-Hole, Grip	2 lbs	0.28	17	78 dB	3.0

NV: Non-Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MRP-650NV	650NV	6"	5 mm	12,000	PSA	2 lbs	0.28	17	74 dB	3.2
MRP-680NV	680NV	6"	8 mm	12,000	PSA	2 lbs	0.28	17	75 dB	3.4

DID YOU KNOW?

PROS tools make sanding and polishing...

Easy: The PROS includes an air inlet extension to make connecting to air source easy.

Comfortable: PROS tools have an ergonomic design that allows one or two hand operation.

Safe: PROS have a locking feature to prevent accidental tool running while changing pads.



Pneumatic Belt Sanders

The Mirka PBS-10330 and the Mirka PBS-13457 are user-friendly and ergonomic tools that are powerful yet quiet to use. Comfortable to hold with a cushioned rubber grip, the grinding speed is easy to set with a top-mounted selector.

Tension mechanisms make the belts easy to change without tools in just a matter of seconds, and the arm angle of the tools are quickly adjusted with a key that is stored right in the handle.

FEATURES AND BENEFITS:

- Safety cover - throws debris away from operator
- Accessible tension mechanism - easy-to-change belts
- Speed regulator on top of tool - effortless adjustment
- Hex key stores in the handle - at hand for quick angle adjustment
- Easily reset angle - get into hard-to-reach places quickly
- Rubber-coated handle doesn't get cold - comfortable to hold
- Low noise level - preferred belt sander for daily use
- Competitive pricing - affordable addition to tech's toolkit



Part Number	Model Number	Belt Size	Weight	Speed	Noise	Watts	Air Consumption	Vib m/s²
PBS-10330	10NV	.4" x 13"	1.79 lbs	17,000/min	85.7 dB	417.6	610 l/min	1.88 m/s²
PBS-13457	13NV	.5" x 18"	2 lbs	20,000/min	85 dB	522	800 l/min	1.04 m/s²



DID YOU KNOW?

The Mirka PBS-10330 and the Mirka PBS-13457 are user-friendly and ergonomic tools that are powerful yet quiet to use. Comfortable to hold with a cushioned rubber grip, the grinding speed is easy to set with a top-mounted selector.

Tension mechanisms make the belts easy to change in just a matter of seconds, and the arm angle of the tools are quickly adjusted with a key that is stored right in the handle.



MR-SERIES ROUND PNEUMATIC SANDERS

MR-Series Pneumatic Tools

Mirka's MR-Series Pneumatic Sanders are constructed of precision molded composites for strength and durability. This construction also reduces weight and sound for increased operator comfort. Moisture-resistant composite rotors and premium counterweight bearings ensure superior reliability.

The sanders' orbital motion leaves the surface easy to polish. Select from a wide range of sizes to accommodate square or round abrasives and dust-removal systems (CS, SGV, and NV).



CV: Central Vacuum

Part Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MR-350CV	3"	5 mm	12,000	6-Hole Grip	1.17lbs	0.28	17	80 dB	-

NV: Non-Vacuum

Part Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MR-3	3"	2.5 mm	12,000	Grip	1.12 lbs	0.28	17	76 dB	3.04
MR-350	3"	5 mm	12,000	PSA	1.12 lbs	0.28	17	80 dB	2
MR-6	6"	5 mm	12,000	PSA	1.74 lbs	0.28	17	79 dB	3.7
MR-608	6"	8 mm	12,000	PSA	2 lbs	0.28	17	75 dB	3.5
MR-625	6"	2.5 mm	12,000	PSA	1.87 lbs	0.28	17	83 dB	3.3

SGV: Self-Generating Vacuum

Part Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s²
MR-6SGV	6"	5 mm	12,000	Multi-Hole Grip	1.94 lbs	0.28	17	83 dB	2
MR-608SGV	6"	8 mm	12,000	Multi-Hole Grip	2.2 lbs	0.28	17	82 dB	3.3

DID YOU KNOW?

The MR-38CV-1, also known as a power block, is a great tool for block sanding. It straightens and flattens like a traditional hand block but leaves behind a scratch pattern like a 5" or 6" dual action sander, which doesn't require a great amount of effort to refine straight line scratches. This sander does it all with effortless guidance.



MR-SERIES SQUARE PNEUMATIC SANDERS



CV:
Central
Vacuum



NV:
Non-Vacuum



SGV:
Self-Generating
Vacuum

CV: Central Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-38CV-1	OS 383CV	3" x 8"	3 mm	10,000	Multi-Hole Grip	2.1lbs	0.24	16	75 dB	3.3

NV: Non-Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-34	—	3" x 4"	3 mm	10,000	Grip	1.5 lbs	0.24	16	76 dB	2.6

SGV: Self-Generating Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-34DB	OS 343DB	3" x 4"	3 mm	10,000	Multi-Hole Grip	1.6 lbs	0.24	16	81 dB	2.02
MR-38SGV	OS 383DB	3" x 8"	3 mm	10,000	Multi-Hole Grip	2.1 lbs	0.24	a 16 17	85 dB	2.8

1.25" MR-SERIES NON-VACUUM PNEUMATIC SANDERS

Precision-molded composite construction gives Mirka's MR-Series of 1.25" Round Pneumatic Sanders strength, durability, and reduced weight. The sanders' orbital motion makes spot repair and minor surface finishing easy to polish out.



MAOS130



MROS150

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MAOS130	AOS 130NV	1¼"	3 mm	8,500	PSA	1.32 lbs	0.48	18	75 dB	2.22
MROS150	ROS 150NV	1¼"	5 mm	8,000	PSA	1.08 lbs	0.15	15	71 dB	2.33

3" MR-SERIES PNEUMATIC POLISHERS

Pneumatic Polishers make quick work of removing scratches when paired with wool or foam polishing pads. MR-Series polishers have reduced weight and sound for increased operator comfort.



MRAP-30



MR-30

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	Watts	HP	SCFM	Noise	Vib m/s ²
MRAP-30	AP 300NV	3"	0 mm	3,200	Grip	1.45 lbs	298	-	-	76 dB	1.34
MR-30	RP 300NV	3"	0 mm	3,000	Grip	1.2 lbs	-	0.28	17	81 dB	1.4

Two-Handed Pneumatic Tools

The second handle adds stability and control while reducing operator fatigue - it can be removed when not needed. The large orbit allows you to cover a wide area in less time with aggressive sanding and polishing.

Constructed of precision-molded, moisture-resistant composites for strength and durability. A storage hanger and backing pad are included.



CV: Central Vacuum



SGV: Self-Generating
Vacuum



NV: Non- Vacuum

TWO-HANDED SANDERS

NV: Non-Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-610TH	—	6"	10 mm	12,000	PSA	2.8 lbs	0.46	21	87 dB	3.3

CV: Central Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-610THCV	ROS2 610CV	6"	10 mm	12,000	Multi-Hole Grip	2.9 lbs	0.46	21	81 dB	3.4
MR-850THCV	ROS2 850CV	8"	5 mm	10,000	Multi-Hole Grip	3.5 lbs	0.46	23	77 dB	4.8

SGV: Self-Generating Vacuum

Part Number	Model Number	Size	Orbit	RPM	Pad Face	Weight	HP	SCFM	Noise	Vib m/s ²
MR-610THSGV	ROS2 610DB	6"	10 mm	12,000	Multi-Hole Grip	2.9 lbs	0.46	21	81 dB	-

Paint Mixing + Masking

For a higher-quality finish

Achieving a professional finish begins with proper preparation, and the Mirka® Essentials lineup ensures every step of the process is optimized to deliver the highest quality results. These supplies and accessories are essential for industrial painting and refinishing, including tapes and paint mixing tools required for paint preparation.

ESSENTIALS

MIRKA ESSENTIALS PAINT CUPS



Paint Cup System, 180-850ml, Filter Lid 125µm

Part Number	Size	Pcs/pack
9190170180	180ml	50
9190170400	400ml	50
9190170650	650ml	50
9190170850	850ml	50

- The set includes:
- 50 liners and lids with a 125µm filter
 - 20 stoppers
 - 1 outer hard cup + 1 collar



Paint Cup System, 180-850ml, Filter Lid 190µm

Part Number	Size	Pcs/pack
9190172180	180ml	50
9190172400	400ml	50
9190172650	650ml	50
9190172850	850ml	50

- The set includes:
- 50 liners and lids with a 190µm filter
 - 20 stoppers
 - 1 outer hard cup + 1 collar



UV Paint Cup System, 400-650ml, Filter Lid 125µm

Part Number	Size	Pcs/pack
9190171400	400ml	50
9190171650	650ml	50

This paint cup system, with the black liner and lid, is UV-resistant.

- The set includes:
- 50 liners and lids with a 125µm filter
 - 20 stoppers
 - 1 outer hard cup + 1 collar



Replacement Paint Cups

Part Number	Size	Pcs/pack
9190173180	180ml	2
9190173400	400ml	2
9190173650	650ml	2
9190173850	850ml	2

Outer cup with collar.



Filter Lids 125µm

Part Number	Size	Pcs/pack
9190175021	Lids for PCS 180ml	50
9190175022	Lids for PCS 400ml	50
9190175023	Lids for PCS 650 & 850ml	50

Replacement Lids



Filter Lids 190µm

Part Number	Size	Pcs/pack
9190175024	Lids for PCS 180ml	50
9190175025	Lids for PCS 400ml	50
9190175026	Lids for PCS 650 & 850ml	50

Replacement Lids

MIRKA ESSENTIALS PAINT CUPS



Paint Cup Accessories

Part Number	Size	Pcs/pack
Paint Shaker Lid	Paint Cup Lid for Shaker	1
9190175015	Stoppers for Mirka Paint Cup Systems	20

Dispenser for Paint Cups, 180-400ml OR 650-850ml cups

Part Number	Size	Pcs/pack
9190175012	180-400ml	1
9190175013	650-850ml	1

Dispenser for Paint Cup Lids

Part Number	Size	Pcs/pack
9190175010	For all lids	1

PCS SPRAY GUN ADAPTER VERSIONS

PCS Spray Gun Adapters

Stainless steel adapters connect the paint cup to the spray gun. All parts of the adapter are corrosion-resistant to both paint and thinner. To order the correct adapter, find your spray gun on the Adapter Overview and reference the adapter shown at the top of the marked column.



PCS SPRAY GUN ADAPTER VERSIONS

PCS Spray Gun Adapter – Overview

Mark	Model	PCS Spray Gun Adapter
ACCU SPRAY	Performax 05-100 primer	12
	10/12S/19/19C	13
	7/07HS/	17
	10g/10gp	17
	7100163226	M2
AERO METAL	Super Fura34	16
	2015ECO&T	16
	2100ECO&T	16
	Victoria 92	16
	2016	16
ANI	F1-S	2
	R1 mini	19
ASTRO	Star QUL	1
	EVO4014/4018	1
	M-Star	1
	ECO-S/SX	1
	Quantum Ultra	1
ASTURO	ECO-SSP	13
	ECO-S /ECO-SX	1
	ECO-SSP	13
	Gravity series	16
	Gravity series	1
ATD	6900 series	1
	Leonardo 6865/6872/6913/6914/6915/6918	12
	6845mini	7M
	6900mini	7M
	6910mini	16
BINKS	600 side cup	20
	MG11.8 primer	2
	630/95G	2
	BBR /M1-G	2
	95/95SL/95SLV	13
	SV100 Siphon	13
	Model7/2001/2001V/ 2001SS	13
	Match1/1SL/Featherlite	13
	SV100 Gravity	18
	BluePoint BLP 10/13/15/16/18	21
CRS	BHV	21
	SV-50 Pro Series	21
	Mini	7M
DART PRODUCTS	AB17G	1
	H827A	1
	H881A	1
	H2000MG mini	7
	CVi 522G /620G/620GW	2
DEVIL BISS	DRD / EXL620G	2
	FLG 4 gravity	2
	FLG 615/635/643/645/647WB/648/651G/654/691/695	2
	GFG 5/516/517/618/670Plus	2
	GTI family/DV1	2
	JGA535G/635G	2
	PRI / TEKNA	2
	Compact 506/510 gravity	2
	Slg	5
	FLG 4 siphon	13
	FLG 606/626	13
	Compact 507	13
	Compact 506/510 siphon	13
	Compact mini	14
	Sri family	14
GRACO	FUN, Gravity/JGX	20
	StatingLine Std.	21
	FinishLine Master Kit Std.	21
	LT200/LT300	1
	Delta GF	2
ITALCO	LT100 mini	7
	Airpro siphon	13
	FinishPro HVLP	13
	Mini	7M
	W400/W400LV/WR400	1
ANEST IWATA	LPA94/ LPH440	1
	LPH400 Primer	1
	LPH400LV/LVB/LVX	1
	VX929	1
	VXL949 Primer	1
	Supernova LS400	4
	Supernova WS400	4
	AZ3 HTE 2	4
	LPH-80mini	15

Mark	Model	PCS Spray Gun Adapter
ANEST IWATA	W300/W300LV	16
	LPH300	16
	W100G/RG3L mini	20
	LPH100/50 mini	20
MATCO	MTPG 14	6
	MTPGHV 13/15/17/19	6
	MTPGHE 13/15	12
OPTIMA	700/800i	13
	500/500i	17
	800/800C/800L	17
	Euro 900L	17
SAGOLA	4100 GTO	9
	4400 Xtreme	9
	4500 Xtreme	9
	403G/433G /434G/444G /450G	10
	3300G	10
	4100G/4200G	10
	Mini Xtreme	10
	Classic pro	10
	Classic LUX	16
	475MINI	19
SATA	Jet B	1
	Jet B NR-92	1
	Jet B NR-95	1
	QCC family	3
	QCC 5500 series	35
	Rosca	5
	KL-Primer	10
	MCB-93	10
	Minijet 4	11
	Minijet 3000B	11
	KLC-B/P/RP	12
	LM-92	12
	LM2000B	12
	LM2000K	12
	MCB Primer	12
	MCB 90	12
	Jet90	12
	Jet90-2RP	12
	Jet90-2 HVLP	12
	NR2000 RP	12
SHARP	NR2000 HVLP	12
	Dekor 2000	19
	Minijet 1/2/3	19
	FX200	1
	FX300 HVLP	1
	Cobalt HVLP(EU)	2
	775 Siphon	13
	Razor Siphon	13
	Cobalt HVLP(US)	18
	Razor primer	18
	SGF98	18
	Platinum HVLP	18
	Titanium T1 HVLP	18
	Titanium T1 CG	18
SNAP-ON	Finex FX1000	21
	Finex FX2000 Conventional	21
	Finex FX3000	21
	BF590 Siphon	13
	BF595 Siphon	13
	BF900EXC14	18
	BF700HPG15	18
	BF900EXC3	18
	EXCG3 /EXC6	18
	Saber II BF814A	18
TITAN	Blue point BF350/813/815	18
	Vaper 1.4/1.7mm	1
	Maximum	1
	GEO/ EGO	7
	Genesi	12
WALCOM	Slim Kombat	E
	861C	1
	863	1
WARWICK	881H	1
	H881W	1
	904H	1
	827-C	12
	878	12



9190113001
Foam Tape
Type: Masking Tape
.5" x 164'; 1/Roll



9190165001
Foam Tape Premium
Type: Masking Tape
.79" x 164'; 1/Roll



9190167001
Lifting Tape Perforated
Type: Masking Tape
2" x 32.8'; 1/Roll



9190220001
Black Cloth Tape
Type: Specialty Tape
2" x 164'; 1/Roll



9190221001
Flexi No Edge Blending Tape
Type: Masking Tape
.59" x 82'; 1/Roll



9190222001
DUO Masking Tape
Type: Specialty Tape
3" x 65.6'; 1/Roll



9190320001
Grey Acrylic
Double-Sided Tape
Type: Fastening Tape
.24" x 59'; 1/Roll



9190320002
Grey Acrylic
Double-Sided Tape
Type: Fastening Tape
.47" x 59'; 1/Roll



9190320003
Grey Acrylic
Double-Sided Tape
Type: Fastening Tape
.87" x 59'; 1/Roll



9190320005
Orange Fine Line Tape
Type: Masking Tape
.12" x 108'; 1/Roll



9190320006
Orange Fine Line Tape
Type: Masking Tape
.24" x 108'; 1/Roll



9190320007
Orange Fine Line Tape
Type: Masking Tape
.47" x 108'; 1/Roll



9190320008
Grey Number Plate Tape
Type: Fastening Tape
.24" x 16.4'; 1/Roll



9191003601
100°C White Line
Type: Masking Tape
1.4" x 164'



9191001801
100°C White Line
Type: Masking Tape
.7" x 164'



9191251801
Masking Tape 120° Yellow
Line .71" x 180'; 48/Pack



9191252401
Masking Tape 120° Yellow
Line .94" x 180'; 36/Pack



9191253601
Masking Tape 120° Yellow
Line 1.42" x 180'; 24/Pk



9190110017
Masking Film Premium
12' x 400' x 14μ, Blue



9190110018
Masking Film Premium
16' x 350' x 14μ, Blue



9190110019
Masking Film Premium
20' x 250' x 14μ, Blue

Dust-Free Systems

Optimal sanding that gives you a competitive edge

Mirka's Dust-Free Sanding Systems combine a dust extractor with a power sander connected via a hose and equipped with a net or Multifit abrasive. This setup removes dust directly from the surface, offering significant benefits that set you apart:

- Cleaner, healthier work environment: protects from harmful dust
- Enhanced efficiency: reduces time spent on prep and cleanup
- Superior quality finish: no surface imperfections caused by dust

DUST-FREE SYSTEMS

DUST-EXTRACTORS

This HEPA certified dust extractor is an integral part of our dust-free sanding systems with three layers of dust protection. It is ideal for use with both Mirka's electric and pneumatic tools as well as with our ergonomic hand-sanding blocks.

Its high performance motor and turbine create 250 mbar vacuum and 4500 l/min air flow. The AutoStart function increases the life of the motor and reduces noise. The flat top gives space for storage and the large wheels improve maneuverability.



DE-1230-PC

Dust Extractor - HEPA
15¼" x 22¼" x 22¼"



DE-1230-AFC

Dust Extractor - HEPA
15¼" x 22¼" x 22¼"
Automatic Filter Cleaning



Part Number:	Volts	Frequency	Volume Air Flow	Vacuum	Volume	Weight	Watts	Sound Pressure	Noise, Lpa
DE-1230-PC	110 - 120 ~	60 Hz	4500 l/min	250 mbar	8 gal (30 l)	32 lbs	1000	62 dB	59 dBA
DE-1230-AFC	110 - 120 ~	60 Hz	4500 l/min	250 mbar	8 gal (30 l)	32 lbs	1000	62 dB	59 dBA

DUST-EXTRACTOR FEATURES:

Filter Cleaning
Choose from Automatic Filter Cleaning (AFC) or Push & Clean (PC) models.

Easily Accessible Flat Filter
Filter can easily be reached through an opening in the back.

Hose Storage
The hose is always ready to use.

Storage
The flat top gives space for storage cases.

HEPA Filter
The HEPA (High Efficiency Particulate Air) filter improves filtration.

High Volume Container
8 gallons for applications where a lot of material is extracted.

Large Wheels
Easy maneuverability on uneven surfaces.

High Performance Motor & Turbine
1000 W motor and 1-stage turbine creates 250 mbar pressure and 4500 l/min airflow.

AutoStart Function
Dust Extractor runs only when the power tool is running.



DUST-FREE SYSTEMS

NEW Mirka® Modular Trolley – Pro Model

Introducing the Modular Trolley – Pro Model, a mobile workbench designed to streamline the body shop workflow. Built with efficiency and organization in mind, it brings tools and supplies directly within reach, making every task faster, easier, and more ergonomic.

Its professional layout organizes essential tools and materials in a compact, accessible format, reducing unnecessary movement and minimizing downtime. Dust extractor, hoses, and tools are all contained so technicians can easily move the workbench to the vehicle or workstation, wherever it's needed.

Keeping everything organized and ready for immediate use supports a productive workday from start to finish.

FEATURES AND BENEFITS:

- Moveable hose arm with tool hooks
 - Large horizontal drawer for hand tools
 - Small, medium, and large vertical soft-close drawers
 - Configurable tool board with abrasive storage trays
 - Rubberized workbench desk
- Dedicated space for dust extractor
 - Spray gun and aerosol can holders with magnetized quick-lock function
 - Various hooks for tools, cable, and other items
 - Trash bag holder



Part Number:	Description:	Width	Height	Depth	Weight
9194013011	Modular Trolley - Pro Model with attachments	51"	78"	20 ½"	243 lbs



Dust-Free Modular Trolley Pro Systems

Modular Trolley – Pro Model Dust-Free Systems completely outfit the mobile workbench so the work of the professional body shop can begin. Included are the trolley, an electric or pneumatic power tool, Push-to-Clean dust extractor with hose, hand block kit with hose, and dual tool adapter.



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6TPSE	Modular Trolley (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter
MUSDF-6TPSP5	Modular Trolley (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter
MUSDF-6TPSP8	Modular Trolley (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter

Solutions Cart Systems keep you organized, efficient, and ready for dust-free sanding. This all-in-one, integrated system has a dust extractor and a power sander along with a hand sanding block, plus all the hoses and connectors needed. Engineered for efficiency, the cart is designed to keep everything at your fingertips, including a locking cabinet and two drawers plus a recessed work surface. The mobile platform is easy to move, while premium casters with foot pedal wheel locks ensure stability.



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6CSE	Cart System (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter
MUSDF-RSCSE	RS Cart System (Electric)	6" DEROS RS 600X rotary sander	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter
MUSDF-6CSP5	Cart System (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter
MUSDF-6CSP8	Cart System (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter

Dust-Free Trolley Systems have a bottom shelf that holds the dust extractor and rugged swivel wheels to provide unmatched mobility across your workshop or job site. Built-in hooks and shelves are designed for keeping abrasives, tools, and polishing supplies organized and within reach. The system includes the dust extractor and a power sander along with a hand sanding block. With the dual tool adapter, you can remain dust-free whether power sanding or hand sanding.



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6TSE	Trolley System (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter
MUSDF-RTSE	RS Trolley System (Electric)	6" DEROS RS 600X rotary sander	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter
MUSDF-6TSP5	Trolley System (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter
MUSDF-6TSP8	Trolley System (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter

DID YOU KNOW?

DEROS RS – Built for Dust-Free Efficiency

The powerful Mirka® DEROS RS 600X rotary sander delivers the signature performance of the DEROS family, with compatibility across Mirka’s dust-free sanding systems. Multiple dust extraction points make it the ideal match for the Solutions Cart, Trolley, Work Station, Handle, and Basic Dust-Free systems.





Workstation Dust-Free Systems keep your workspace optimized with a compact structure that holds tools, cables, abrasives, and more. The sturdy metal workstation fastens securely to the top of the dust extractor, creating a mobile system that includes the power sander, dust extractor, a hand block and more. The dual tool adapter means you can effortlessly switch from power sanding to hand sanding while remaining dust-free.



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6WSE	Work Station System (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter, Tool case fastening system
MUSDF-RSWSE	RS Work Station System (Electric)	6" DEROS RS 600X rotary sander	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Sanding block kit with hose, Dual tool adapter, Tool case fastening system
MUSDF-6WSP5	Work Station System (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter, Tool case fastening system
MUSDF-6WSP8	Work Station System (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Sanding block kit with hose, Dual tool adapter, Tool case fastening system

DUST-FREE SYSTEMS

The **handle system** transforms the dust extractor into a central unit that contains the power sander, hose, and tool case. Maneuvering your system becomes smoother than ever as the handle adds stability and control. Just attach, grip, and glide!



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6HSE	Handle System (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Tool case fastening system
MUSDF-RSHSE	Handle System (Electric)	6" DEROS RS 600X rotary sander	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose, Tool case fastening system
MUSDF-6HSP5	Handle System (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Tool case fastening system
MUSDF-6HSP8	Handle System (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box, Tool case fastening system

Basic Dust-Free Systems include the basics to get started with dust-free sanding. Choose a 5" or 6" electric or pneumatic tool to accompany the Push-to-Clean dust extractor with hose.



Part Number:	Description:	Tool Type	Dust Extractor	Hose	Additional Accessories
MUSDF-6BSE	Basic System (Electric)	6" DEROS 650XCV 5 mm orbit	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose
MUSDF-RSBSE	RS Basic System (Electric)	6" DEROS RS 600X rotary sander	DE-1230-PC	19.7' Hose w/ 110v Cable	T-LOC case; Sleeve for hose
MUSDF-6BSP5	Basic System (Pneumatic)	6" PROS 650CV 5 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box
MUSDF-6BSP8	Basic System (Pneumatic)	6" PROS 680CV 8 mm orbit	DE-1230-PC	18' Hose w/ Coaxial Cable	Pneumatic box

DUST EXTRACTOR ACCESSORIES



MIE9017211 14'
MIE9016811 21'
MIE9016911 34'
Replacement Cords



DE-1200PB
Pneumatic box



DE-FDB
Fleece dust bag for
DE-1230 vacuums, 5/Pkg.



DE-FILT
Filter Element



DE-HEPA
HEPA filter element



MIN6532011
Mirka Case T-LOC
15.7" x 11.8" x 6.2"



MIN6529211
Electric Sander Cord/Hose
Straps, 6/Pkg.



DE-HANDLE
Handle extension



MV-412FE
Filter Element
for MV-912



DE-TCFS
Tool case fastening
system



MV-912DB
Fleece Dust Bag
for MV-912, 5/Pkg.



MV-CLEANKIT
for Mirka Dust Extractors



DE-MCF
Motor Cooling Filter



8999899111
Carry Bag for Mirka Hose, Gray

HOSES + HOSE CONNECTIONS



MV-412HA
Vacuum Hose with Coaxial
1" x 18'



MV-HA33
Vacuum Hose with Coaxial
1" x 33'



MIN6519411
Vacuum Hose & Adapter
1" x 13', 1/Pkg.



MIN6519211
Vacuum Hose & Adapter
1" x 33', 1/Pkg.



91100-A
Hose for Hand Block
3/4" x 13'



MIE6515911 12 1/2'
MIE6515921 19'
MIE6515931 32'
Sleeve for Hose and Cable



MIE6515711US
Mirka Sleeve + Cable 110V +
Hose 19.7' US, 1/Pkg.



MIE6515611US
Mirka Sleeve + Cable 110V +
Hose 32.8' US, 1/Pkg.



MPA0412
ROS Vac Hose
1.1" x 5.9'



MV-412DOK
Vacuum Dual Operator Kit
Allows use of two sanders
with one dust extractor



MV-DOF-A
Dual Y Air Supply Fitting



MV-DOF-V
Dual Y Vacuum Fitting



MV-412HA-ADAP
Adapter & Vacuum Hose
1" x 19.7"



8992515411
Adapter for DEROS/PROS
Sanders 1" Soft



8992515611
Vacuum Hose Adapter
1 1/4"/2.12"

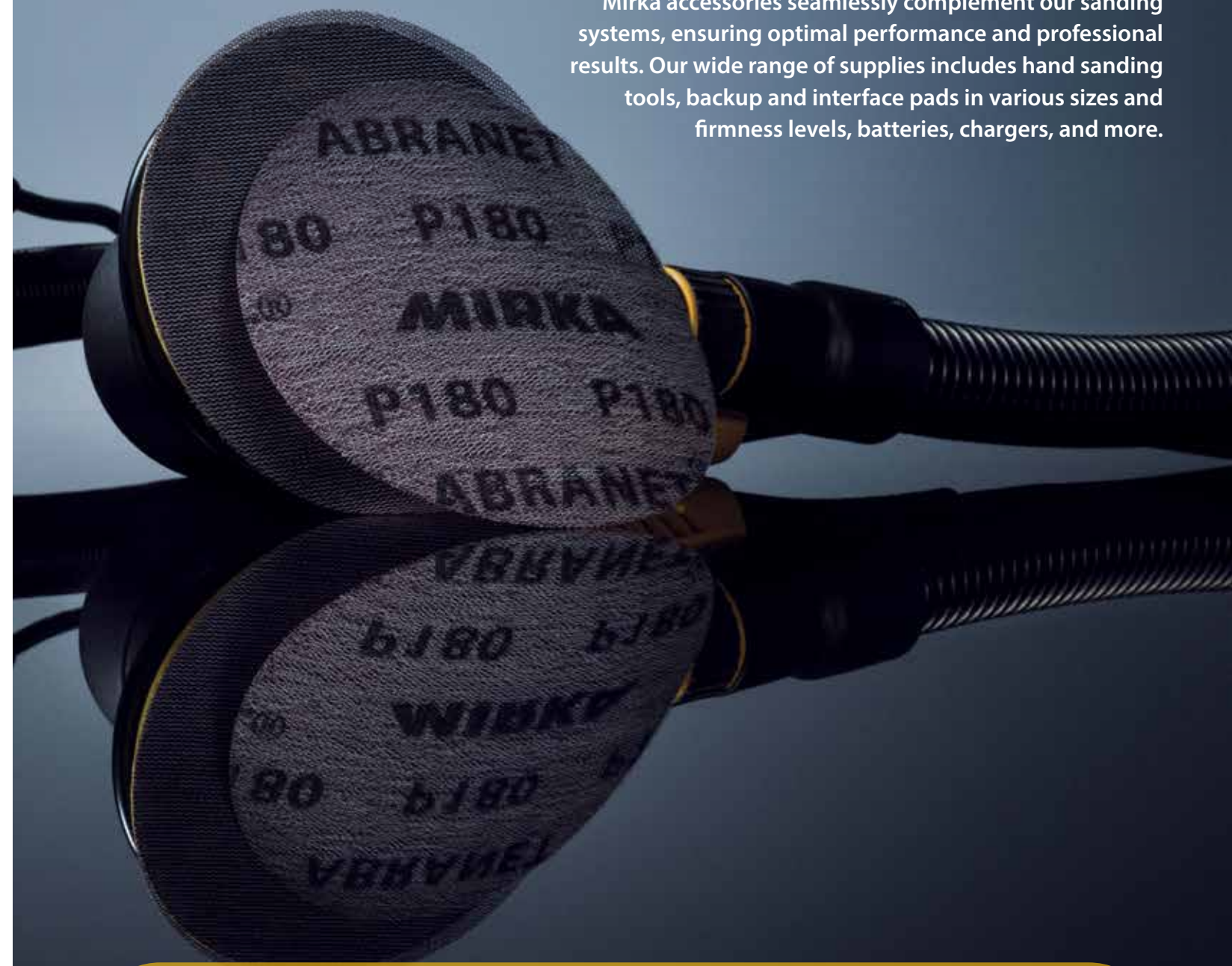


8391111211
Connector Air Inlet for
Hand Block 3/4" / 3/4"

Mirka Accessories

Great results begin with the right supplies

Mirka accessories seamlessly complement our sanding systems, ensuring optimal performance and professional results. Our wide range of supplies includes hand sanding tools, backup and interface pads in various sizes and firmness levels, batteries, chargers, and more.



HAND SANDING & ACCESSORIES

HAND SANDING TOOLS + ACCESSORIES



AF4417
Grip Faced DuraBlock
Hand Sanding Block
2 5/8" x 5 1/2"

AF4418
Grip Faced DuraBlock
Hand Sanding Block
2 5/8" x 11"

AF4419
Grip Faced DuraBlock
Hand Sanding Block
2 5/8" x 16"



AF44A
Hand Sanding Block Kit 6-Piece PSA/Plain, 1/Pkg.



AF44HL
Hand Sanding Block Kit
7-Piece Grip, 1/Pkg.



103DGHP
Hand Pad 3" Grip
w/Center Hole



8392300111 (hard)
8392100111 (soft)
Hand Tool for SR Discs
Grip and PSA



106HPHRG
Hand Pad 5 1/2" Grip
Half-Round



121-002
Hand Sanding Block
2.5" x 5" x 5/8" Plain



91402
Medium, Grip Faced Multi-Hole
Vacuum Block 2 3/4" x 5"



91502
Stiff, Grip Faced Multi-Hole
Vacuum Block 2 3/4" x 7 1/2"



MVHB35
Grip Faced, Multi-Hole
Vacuum Block, 2 3/4" x 5"



MVHB38
Grip Faced, Multi-Hole
Vacuum Block, 2 3/4" x 8"



MVHB38-K
Multi-hole vacuum block with four grip-faced attachments
(Convex, Concave, Slightly Concave and Flat), 2 3/4" x 8"



9116F
Flexible Grip Faced,
Multi-Hole Vacuum Block, for
convex and concave shapes
2 3/4" x 16 1/2"



9116R
Rigid Grip Faced,
Multi-Hole Vacuum Block,
for straight sided shapes
2 3/4" x 16 1/2"



9190143011
Roundy Dust-Free Hand
Block, 1/Pkg

BACKUP PADS



1079H-R
79" Backup Pad
Hard, PSA, with Twist-Lock



1125G
1 1/4" Backup Pad
Medium, Grip
1/4 - 20 thread



1125H-R
1 1/4" Backup Pad
Hard, PSA, with Twist-Lock
Attachment



1125S-R
1 1/4" Backup Pad
Soft, PSA, with Twist-Lock
Attachment



1125SG-R
1 1/4" Backup Pad
Soft, Grip, with Twist-Lock
Attachment



1132-R
1 1/4" Backup Pad
Soft, PSA, Quick-Lock CPD



912SGV
2" Backup Pad
Soft, Grip, Quick-Lock



913G
3" Backup Pad
Medium, Grip
1/4 - 20 thread



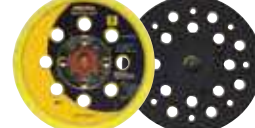
913GV
3" Backup Pad
Medium, Grip, Multi-Hole
1/4 - 20 thread



913GV-A
3" Backup Pad
Grip, Multi-Hole w/adapters.
For common sanding tools



8294791211
3" x 1/4" Backup Pad
Medium, 6-Hole, Grip



915SGV28 *
5" Backup Pad
Soft, Multi-Hole, Grip
5/16 - 24 thread



MPADBU-5
5" Backup Pad
Grip



106
6" Backup Pad
Medium, PSA
5/16 - 24 thread



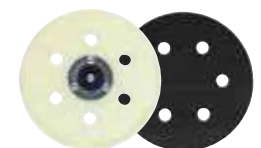
106GG
6" Backup Pad
Medium Grip
5/16 - 24 thread



106GV
6" Backup Pad
Medium, 6-Hole, Grip
5/16 - 24 thread



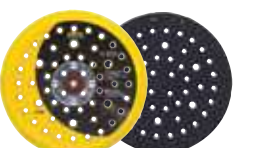
106SG
6" Backup Pad
Soft, Grip
5/16 - 24 thread



106SGV
6" Backup Pad
Soft, 6-Hole, Grip
5/16 - 24 thread



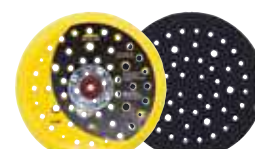
906GV
6" Backup Pad
Medium, 16-Hole
Plenum Vacuum, Grip
5/16 - 24 thread



916GV
6" Backup Pad
Medium, Multi-Hole, Grip
5/16 - 24 thread



916GV48*
6" Backup Pad
Medium, 48-Hole, Grip
5/16 - 24 thread



916SGV
6" Backup Pad
Soft, Multi-Hole, Grip
5/16 - 24 thread



916SGV48 *
6" Backup Pad
Soft, Multi-Hole, Grip
5/16 - 24 thread



MPAD-6FP
6" Backup Pad
Soft, PSA, 5/8 - 11 thread



MPADBU-6
6" Backup Pad
Grip



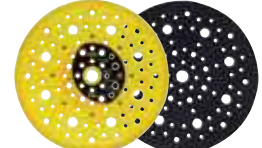
916GVMF
6" Backup Pad
Multifit, Grip, 5/16" thick



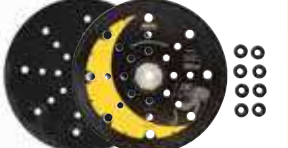
MPADBU-7
7.875" Backup Pad
Grip



108M5
8" Backup Pad
Stiff, PSA, 5-Hole, 5/8" Nat'l Detroit



908GV
8" Backup Pad
Medium, Multi-Hole, Grip
for MR-850THCV



MIW9514312
9" Backup Pad
Grip for Mirka® LEROS

BACKUP PADS



934GV
3" x 4" Backup Pad
Multi-Hole, Grip



938GV
3" x 8" Backup Pad
Multi-Hole, Grip



938GV-E (electric)
3" x 8" Backup Pad
Multi-Hole, Grip

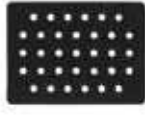
INTERFACE PADS



1033
3" dia. 1/2" thick
Grip



9133
3" dia. 3/8" thick
Grip, 6-Hole



9934
3" x 4" x 1/4"
Grip, 33-Hole



1066
6" dia. 1/2" thick
Grip, 6-Hole



1066F
6" dia. 1/4" thick
Grip



1066SF
6" dia. 3/4" thick
Grip, Soft Faced



9116-M
6" dia. 1/8" thick
Net Interface, MRLON



9166 / 9166RP (1/Pkg)
6" dia. 3/8" thick
Multi-Hole Grip



9166-5
6" dia. 1/4" thick
Multi-Hole Grip



9199
9" dia. 1/8" thick
Grip, 25-Hole

PROTECTOR PADS



9947
3" dia. 1/8" thick
Multi-Hole Grip



9956 / 9956RP (2/Pkg)
6" dia. 1/8" thick
Multi-Hole Grip



9956-MF
6" dia.
Multifit, Grip

MISCELLANEOUS ACCESSORIES



9193500111
Black Dry Guide Coat
100g



9193600111
White Dry Guide Coat
100g



S-BLADE
Shark Blade Denibbing Tool
2" x 1"



SR-CDBOT
Finishing Damper
1.5" x 1.5" x 3", 2 oz. (60mL)



MINF
Denibbing Mini-File
.79"x1.65", Fine/Coarse



M-9915G
Microfiber Cleaning Cloth
15 3/4" x 15 3/4", Grey
2/pack



MRP-SGVB
PROS SGV Series
Fleece Dustbag
(3 Pack / 8.5" x 12.5")



BPA10850
Intelligent Battery
max 12 V 5.0Ah



BPA10825
Intelligent Battery
max 12 V 2.5Ah



BCA108 Battery Charger
BCA108PC Power Cord for
charger (sold separately)



MPAD-QD
Quick Disconnect
Pad Adapter



DE-WSS
Work Station Shelf
for Dust Extractor



MAI-CART-912
Mirka Smart Cart /
Solution Trolley



DE-WS
Work Station
for Dust Extractor



9190310111
Dust Extractor Trolley



MAI-STOOL-13
Mirka Bulldog Counter Stool,
2-Ring Swivel, 13.5" d cushion
x 29.5" h x 21.25" w at base

Grit Comparison Chart

MICRON	US CAMI	FEPA ‘P’	JAPAN JIS
500	36	36	36
430	40		
425		40	
350	50		40
336		50	
300			50
270	60	60	
260			
250			60
210			70
200		80	
192	80		
177			80
162		100	
149			90
140	100		
125		120	100
116	120		
100		150	120
93	150		
82	180	180	150
68	220	220	180
60		240	240
52	240	280	280
46		320	320
42	280		
40		360	360
35	320	400	400
30		500	
28	360		500
26		600	600
22	400	800	700
18	500	1000	800
15	600	1200	1000
13		1500	1200
10		2000	1500
8		2500	2000
7		3000	2500
6			
5		5000	3000
3			4000

All abrasives shown in the catalog are P-graded with a few exceptions. Abralon®, Galaxy, Gold Film 23-6NHF 800-1500, Iridium, Iridium Soft, Mini File Belts, QSilver® 2C-611 Series, SR discs, and Ultimax® Ligno are not P grits.

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